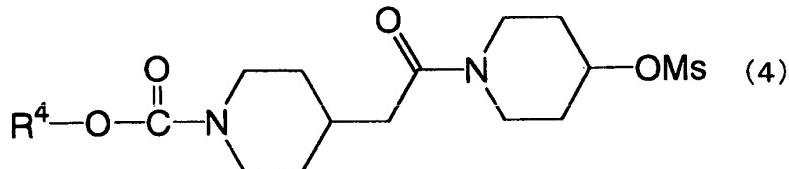


WHAT IS CLAIMED IS:

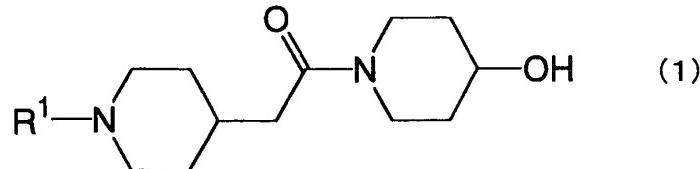
1. A method of producing an N-alkoxycarbonylpiperidine derivative represented by the following general formula (4):



5

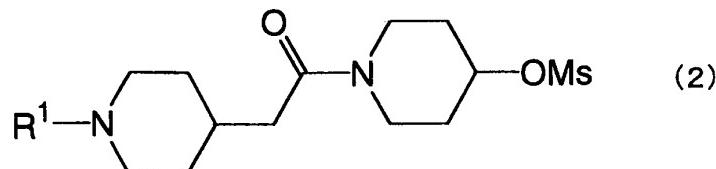
wherein R<sup>4</sup> represents an alkyl group and Ms represents a mesyl group, comprising:

reacting an N-aralkylpiperidine derivative represented by the following general formula (1):



10

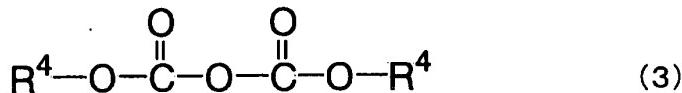
wherein R<sup>1</sup> represents an aralkyl group which may have a substituent, with a mesyl halide in the presence of a base, thereby obtaining a mesylated product represented by the following general formula (2):



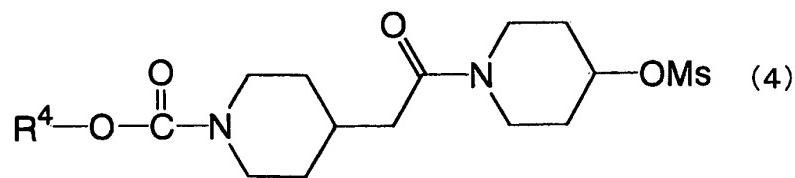
15

wherein R<sup>1</sup> represents an aralkyl group which may have a substituent and Ms represents a mesyl group; and

reacting the mesylated product with a dicarbonate represented by the following general formula (3):

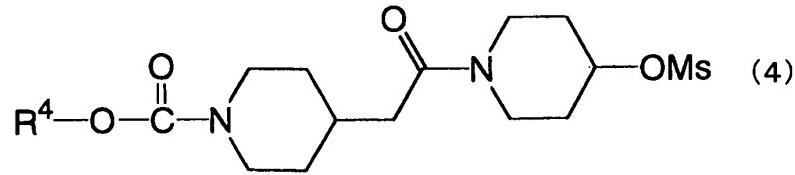


wherein  $\text{R}^4$  represents an alkyl group, in the presence of hydrogen and a catalyst containing palladium, thereby obtaining an N-alkoxycarbonylpiperidine derivative represented by the following general formula (4):



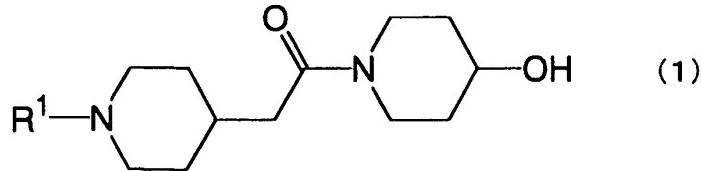
wherein  $\text{R}^4$  represents an alkyl group and Ms represents a mesyl group.

2. A method of producing an N-alkoxycarbonylpiperidine derivative represented by the following general formula (4):

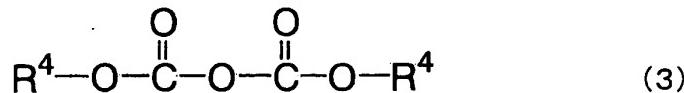


wherein  $\text{R}^4$  represents an alkyl group and Ms represents a mesyl group, comprising:

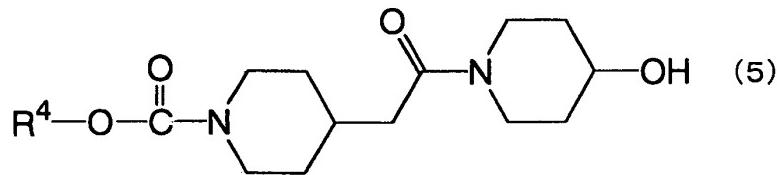
reacting an N-aralkylpiperidine derivative represented by the following general formula (1):



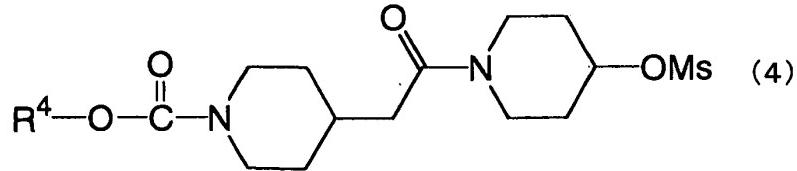
wherein R<sup>1</sup> represents an aralkyl group which may have a substituent, with a dicarbonate represented by the following general formula (3):



5 wherein R<sup>4</sup> represents an alkyl group, in the presence of hydrogen and a catalyst containing palladium, thereby obtaining an alkoxy carbonylated product represented by the following general formula (5):



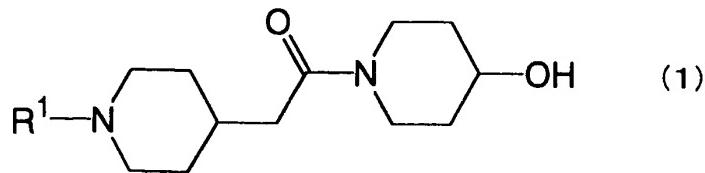
10 wherein R<sup>4</sup> represents an alkyl group; and reacting the alkoxy carbonylated product with a mesyl halide in the presence of a base, thereby obtaining an N-alkoxy carbonylpiperidine derivative represented by the following general formula (4):



15

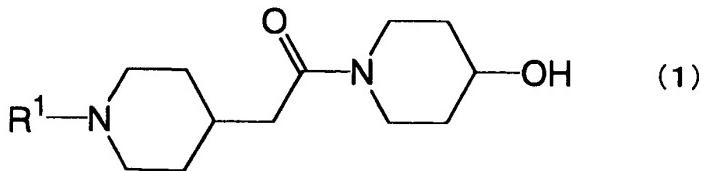
wherein R<sup>4</sup> represents an alkyl group and Ms represents a mesyl group.

3. An N-aralkylpiperidine derivative represented by the following general formula (1):



wherein R<sup>1</sup> represents an aralkyl group which may have a substituent.

4. A method of producing an N-aralkylpiperidine derivative represented by the following general formula (1):



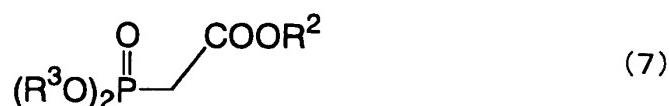
wherein R<sup>1</sup> represents an aralkyl group which may have a substituent, comprising:

10 reacting an N-aralkylpiperidone derivative represented by the following general formula (6):



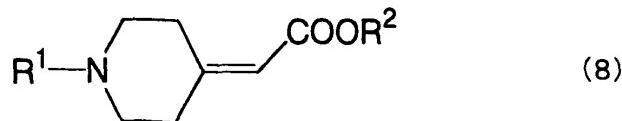
wherein R<sup>1</sup> represents an aralkyl group which may have a substituent, with a phosphate reagent represented by

15 the following general formula (7):



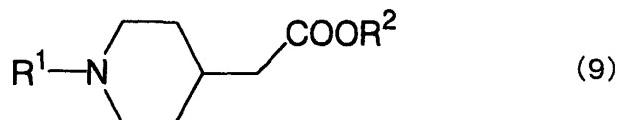
wherein R<sup>2</sup> represents an alkyl group and R<sup>3</sup> represents an alkyl group or aryl group, in the presence of a base, thereby obtaining a piperidylideneacetic acid

derivative represented by the following general formula (8):



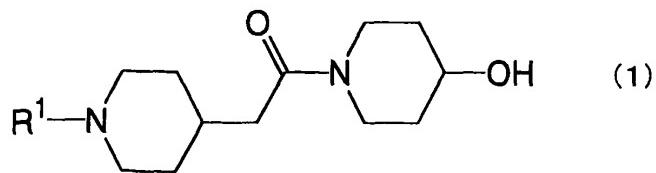
wherein R¹ represents an aralkyl group which may have a  
5 substituent and R² represents an alkyl group;

reducing the piperidylideneacetic acid derivative to a piperidylacetic acid derivative represented by the following general formula (9):



10 wherein R¹ represents an aralkyl group which may have a substituent and R² represents an alkyl group; and

reacting the piperidylacetic acid derivative with  
4-hydroxypiperidine in the presence of a base, thereby  
obtaining an N-aralkylpiperidine derivative represented  
15 by the following general formula (1):



wherein R¹ represents an aralkyl group which may have a substituent.

5. The method according to claim 1, wherein R¹  
20 represents a benzyl group which may have a substituent.

6. The method according to claim 1, wherein R¹  
represents a benzyl group.

7. The method according to claim 1, wherein R<sup>4</sup> represents a straight-chain or branched alkyl group having 1 to 6 carbon atoms.

5 8. The method according to claim 1, wherein R<sup>4</sup> represents a t-butyl group.

9. The method according to claim 1, wherein R<sup>1</sup> represents a benzyl group, and R<sup>4</sup> represents a t-butyl group.

10 10. The method according to claim 2, wherein R<sup>1</sup> represents a benzyl group which may have a substituent.

11. The method according to claim 2, wherein R<sup>1</sup> represents a benzyl group.

15 12. The method according to claim 2, wherein R<sup>4</sup> represents a straight-chain or branched alkyl group having 1 to 6 carbon atoms.

13. The method according to claim 2, wherein R<sup>4</sup> represents a t-butyl group.

20 14. The method according to claim 2, wherein R<sup>1</sup> represents a benzyl group, and R<sup>4</sup> represents a t-butyl group.

15. The N-aralkylpiperidine derivative according to claim 3, wherein R<sup>1</sup> represents a benzyl group which may have a substituent.

25 16. The N-aralkylpiperidine derivative according to claim 3, wherein R<sup>1</sup> represents a benzyl group.

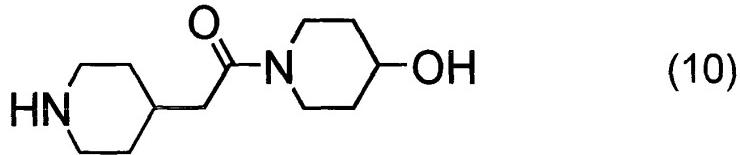
17. The method according to claim 4, wherein R<sup>1</sup> represents a benzyl group which may have a substituent.

18. The method according to claim 4, wherein R<sup>1</sup> represents a benzyl group.

19. The method according to claim 4, wherein R<sup>2</sup> represents a methyl group or ethyl group, and R<sup>3</sup> 5 represents a methyl group, ethyl group or phenyl group.

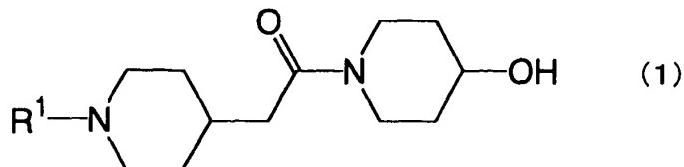
20. The method according to claim 4, wherein R<sup>1</sup> represents a benzyl group, R<sup>2</sup> represents a ethyl group, and R<sup>3</sup> represents a ethyl group.

21. A method of producing 1-(4-piperidylacetyl)-4-10 hydroxypiperidine represented by the following formula (10):



comprising:

de-aralkylating an N-aralkylpiperidine derivative 15 of the following general formula (1):



wherein R<sup>1</sup> represents an aralkyl group which may have a substituent.

22. 1-(4-piperidylacetyl)-4-hydroxypiperidine 20 represented by the following formula (10):

